

**Nickel Alloy Technical Datasheet**

# Incoloy 825 Plate, Bar, Coil, and Tube

**UNS N08825 / Incoloy Metal Alloys**

Incoloy 825 is a nickel-iron-chromium-molybdenum-copper alloy used for sulfuric, phosphoric, and chloride-bearing environments.

<b>Grade</b>	Incoloy 825
<b>UNS / reference</b>	UNS N08825
<b>Alloy family</b>	Incoloy Metal Alloys
<b>Available forms</b>	plate, bar, coil, tube
<b>Primary use</b>	RFQ preparation, grade comparison, product-form selection, certificate planning
<b>Revision</b>	2026-06-11

## General Description

This document presents Incoloy 825 in a concise technical format for nickel alloy raw material buyers. It follows the style of established alloy data bulletins: grade identity first, followed by standards, composition review, supply forms, engineering reference tables, fabrication notes, and RFQ checkpoints.

- Good resistance to reducing and oxidizing acids
- Molybdenum and copper support corrosion performance
- Widely requested for chemical and offshore raw material lists

## Standards and Specification References

Common references include ASTM B425, ASTM B423, ASTM B424, ASTM B704, ASME SB equivalents, EN 2.4858, and project corrosion specifications.

Final chemistry, mechanical values, heat treatment, testing, and acceptance criteria must be confirmed against the active standard, mill certificate, and customer specification.

## Composition and Product Forms

# Chemical Review and Supply Matrix

## Principal Alloying Elements

Element	Level / role	Procurement meaning
Ni-Fe-Cr	Base system	Heat, oxidation, and process service matrix
Cr	Major	Oxidation and carburization resistance support
Mo / Cu / Ti / Al	Grade-specific	Corrosion or stability support where specified
C	Controlled	Carbon controlled by grade and heat treatment route
Mn, Si, S, P	Controlled minor	Confirmed by applicable specification

## Raw Material Form Matrix

Form	RFQ dimensions	Grade-specific review note
Plate	Thickness, width, length, surface, flatness, tolerance, piece quantity	Incoloy 825 plate and sheet inquiries are checked by thickness, surface, tolerance, and heat treatment condition.
Bar	Diameter/section, length, straightness, condition, bundle quantity	Incoloy 825 bar inquiries are checked by diameter or section size, delivery condition, and test certificate scope.
Coil	Thickness, width, edge, coil ID, coil weight, surface finish	Incoloy 825 coil and strip inquiries are checked by width, thickness, edge, coil ID, and surface finish.
Tube	OD, wall thickness, length, route, end condition, NDE/test scope	Incoloy 825 tube inquiries are checked by OD, wall thickness, length, standard, and test requirements.

## Documents to Confirm

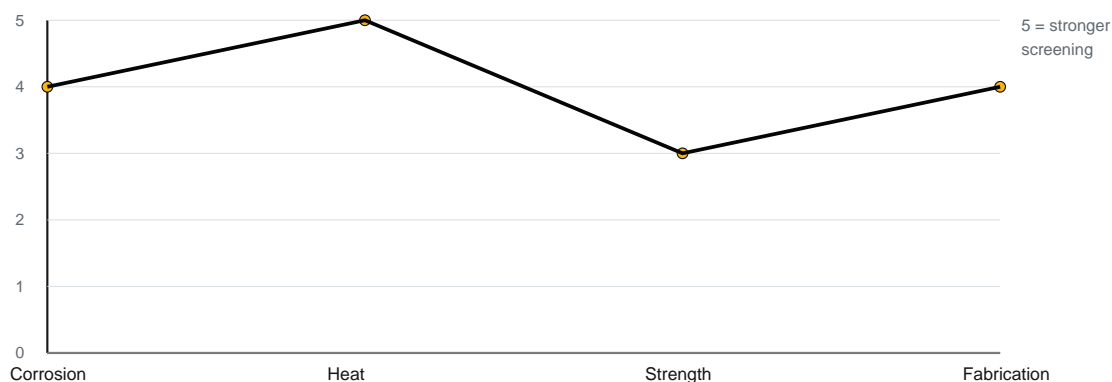
Item	Typical record
MTC	EN 10204 3.1 / mill certificate when required
Traceability	Heat number, lot, size, product form, quantity, condition
Dimensional report	Thickness, OD/WT, diameter, width, length, tolerance as applicable
Additional tests	PMI, NDE, hydro, hardness, corrosion test, third-party inspection when specified

## Engineering Reference

# Properties, Temperature, and Screening Notes

## Relative Property Profile

Figure 1 - Relative property profile for RFQ screening



Relative guide only; do not use as design allowable data.

## Modulus / Elevated Temperature Data Format

The table below shows the recommended format for reviewing modulus and temperature-dependent data. Use certified grade-specific data from standards, producer bulletins, or project specifications for design calculations.

Temp	Tension modulus	Shear modulus	Poisson ratio	Use note
Room	High / grade dependent	High / grade dependent	Verify	Baseline for procurement screening
Moderate	Reduced vs. room temp	Reduced vs. room temp	Verify	Check code allowables and condition
Elevated	Further reduction	Further reduction	Verify	Use design standard, not this guide

## Room-Temperature Mechanical Data Review

Data item	How it should be handled
Tensile strength	Confirm by form, size, condition, and applicable ASTM/ASME/EN/AMS standard
Yield strength	Confirm 0.2% offset or specified method in the purchase standard
Elongation	Confirm gauge length, test direction, and product form
Hardness	Use only when required by standard, order, or project inspection plan

## Fabrication and Corrosion Review

# Fabrication Notes and Service Screening

## Welding / Joint Preparation

Figure 2 - Typical weld preparation review points



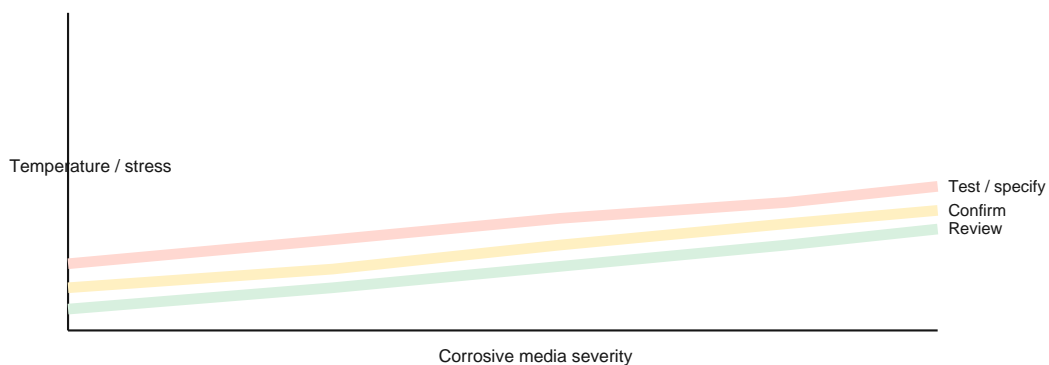
Joint design must follow qualified WPS/PQR, applicable code, and customer specification.

## Fabrication Notes

- Cleanliness, filler metal selection, heat input, interpass temperature, and post-weld requirements must be controlled by qualified procedure.
- Cold work, solution treatment, annealing, or age-hardening response depends on the exact alloy grade and product form.
- For plate, bar, coil, and tube RFQs, include surface condition, tolerance, straightness or flatness, and inspection scope.

## Corrosion Selection Map

Figure 3 - Corrosion service screening map



Use corrosion testing, published alloy data, and project media details for final selection.

## Applications and RFQ Checklist

# Incoloy 825 Application Review

## Common Application Areas

Application area	Typical material question
Sulfuric acid equipment	Confirm grade, product form, standard, condition, dimensions, and document package.
Phosphoric acid systems	Confirm grade, product form, standard, condition, dimensions, and document package.
Offshore process lines	Confirm grade, product form, standard, condition, dimensions, and document package.
Heat exchanger tubing and sheet	Confirm grade, product form, standard, condition, dimensions, and document package.
Project-specific raw material procurement	Confirm grade, product form, standard, condition, dimensions, and document package.
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Project-specific raw material procurement	Confirm grade, product form, standard, condition, dimensions, and document package.

## RFQ Checklist

Step	RFQ field	Required detail
1	Alloy grade	Incoloy 825 plus UNS / ASTM / EN / AMS reference if available
2	Product form	Plate, bar, coil, tube, or another published product form
3	Dimensions	Thickness, width, length, diameter, OD, wall thickness, edge, tolerance
4	Condition	Annealed, solution treated, aged, cold worked, pickled, polished, or project-specific
5	Quantity and logistics	Pieces, weight, delivery term, destination, packaging, project schedule
6	Documents	MTC, inspection scope, third-party inspection, and customer specification

## Use Limitation

This datasheet is a sourcing and quotation aid. It is not a controlled design standard and does not replace producer data, engineering code requirements, customer specifications, or mill-issued certificates.

<b>Website</b>	<a href="http://www.nickelcasting.com">www.nickelcasting.com</a>
<b>Inquiry</b>	Send grade, form, dimensions, standard, quantity, destination, and certificate requirements.
<b>Grade URL</b>	<a href="/nickel-alloys/incoloy-metal-alloys/incoloy-825/">/nickel-alloys/incoloy-metal-alloys/incoloy-825/</a>